

Work Order ID 66340-1

Thursday, February 10, 2011 11:23:30 AM



Page 1

Item ID: D2942 *split* Accept

Revision ID:

Item Name: Replacement Window

Start Date: 2/10/2011 Start Qty: 6.00

Required Date: 2/11/2011 Req'd Qty: 6.00

Reference:



Setup Start

Stop

Cust Item ID:

Customer:

Approvals: Process Plan: *MC* Date: *11-02-10*

QC: Date: SPC (Y/N):

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2943	Rev C

100	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D2942 <input type="checkbox"/> clean & wrap in plastic.								

110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

120	Identify as per dwg & Stock Location: <i>209</i>	0.00							
Packaging	Memo	0.00							
Packaging									

ASAP

x4

11/06/20

8 w/06/20

(x4)

11/4/20 (4) S1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2942

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Window

Start Date: 2/10/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 2/11/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/20 *[Signature]*
ME
11-06-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 66340

Parent Item: D2942

Parent Item Name: Replacement Window

Start Date: 2/10/2011

Required Date: 2/11/2011

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP DI 01.06.05 (New process) (EC)
IPP E Thermoform in house 07.03.07 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126 Seal		Manufactured	No			100	f	448.2084	5.625	33.75			

D2956
Window Frame

Manufactured No

Location	Loc Qty	Loc Code
ST405	448.2084211	
48285	22.0884211	
64918	426.12	
<u>68010</u>	100	Each
	2.0000	

DL 11/06/20
6 (4) 22.5
SAD 11-02-18

D2958
Window

Manufactured No

Location	Loc Qty	Loc Code
ST213	—	
60800	2	
	2	
B66341c	100	Each
	1.0000	

(6)
(4) DL 11/06/20

Location	Loc Qty	Loc Code
ST214	1	
60801	1	

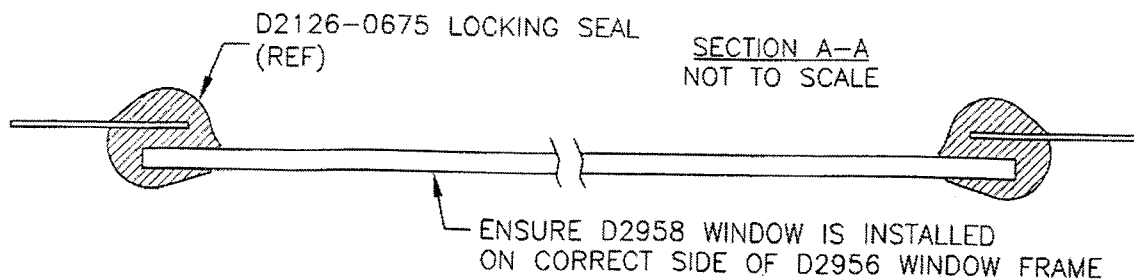
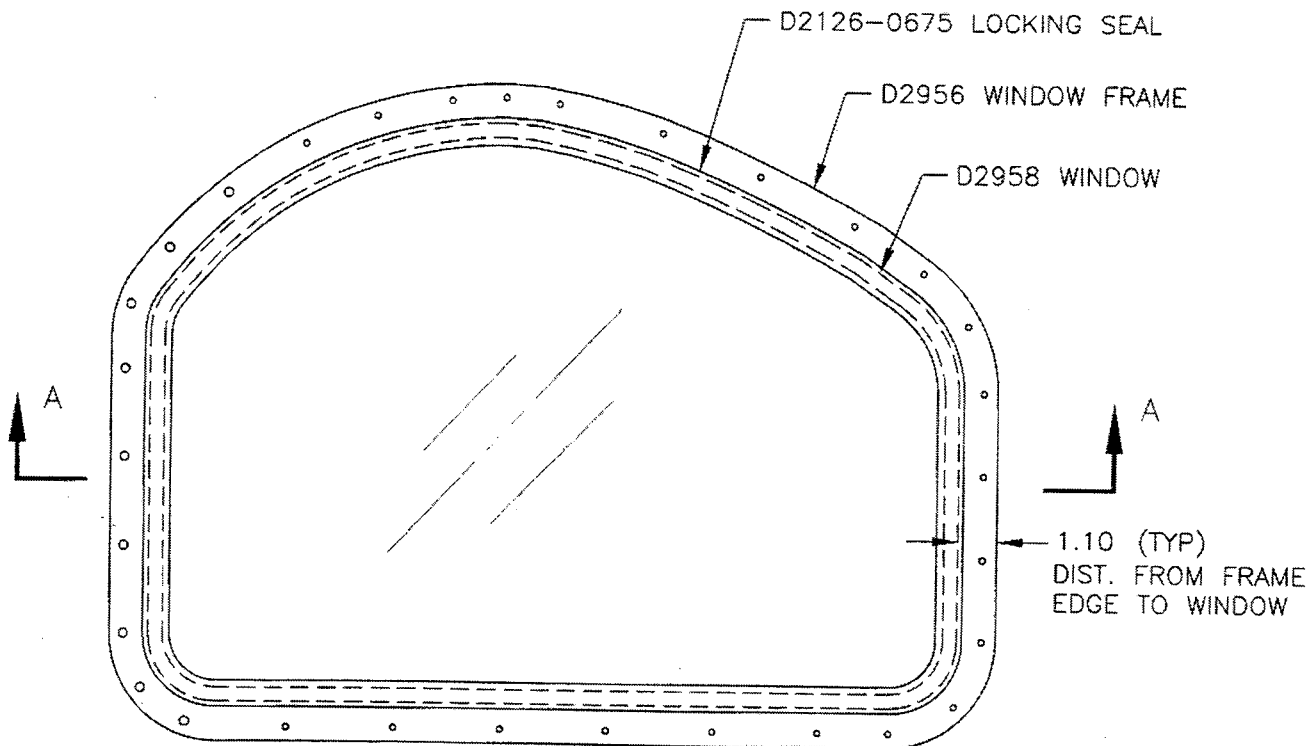
B66342
B66494

2
(x 4) DL 11/06/20



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE 01.05.31		TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20	NEW ISSUE	
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL	

RELEASED
01.06.05 *[Signature]*



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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